

Work Order ID 52441

September 23, 2009 3:12:24 PM



Page 1

Item ID: PB67-43001-47

Accept



Setup Start



Revision ID: B1

Item Name: Base Assembly

Stop



Start Date: 09/28/2009 Start Qty: 2.00



Cust Item ID:

Required Date: 10/05/2009 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: mf

Date: 09-09-23 Tooling:

Date:

Run Start



QC: _____

Date: _____ SPC (Y/N): _____

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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B67-43001	Rev B1
-----------	--------

100

0.00



Large Fab

(2)

Large Fab

Memo

0.00

Large Fab

1- weld as per dwg B67-43001 using jig

CP 09 10 14

110

QC5- Inspect part completeness to step on W/O

0.00



2 Sorkolis

QC

Memo

0.00

Quality Control

(2)

/

120

QC9- Inspect visual per QSI004- Fusion Welds

0.00



QC

Memo

0.00

Quality Control

D 09.10.15

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 Packaging	Identify as per dwg & Stock Location: _____ Memo	0.00							
Packaging		0.00							
140 QC	QC21- Final Inspection - Work Order Release Memo	0.00							
Quality Control									

Cpl 09 10 15

09/10/16 J

MF

09-10-16

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Picklist Print

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Work Order ID: 52441

Parent Item: PB67-43001-47RevB1

Parent Item Name: Base Assembly


Start Date: 09/28/2009

Required Date: 10/05/2009

Comments:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3440-11RevA		Manufactured	No			100	Each	17.0000	4.0000			
												
Gusset (Supersedes B67-43001-241)												

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

17

41553

17

PB67-43001-139RevB1

Manufactured No

100

Each

7.0000

2.0000



Square Tube

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

7

41557

7

PB67-43001-141RevB1

Manufactured No

100

Each

14.0000

4.0000



Square Tube

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

14

41558

14

MF 09-10-3

MF 09-10-03

MF 09-10-03

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

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Page 2

Work Order ID: 52441

Parent Item: PB67-43001-47RevB1

Parent Item Name: Base Assembly

Start Date: 09/28/2009

Required Date: 10/05/2009

Comments:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
PB67-43001-143RevB1		Manufactured	No			100	Each	14.0000	4.0000			

Square Tube

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

14

41559

14

PB67-43001-315RevB1

Manufactured No

100

Each

5.0000

6.0000

Hook

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

5

41918

5

MF 09-10-03

MF 09-10-03 x5

✓ 352440 → 1 cpl 0910.14

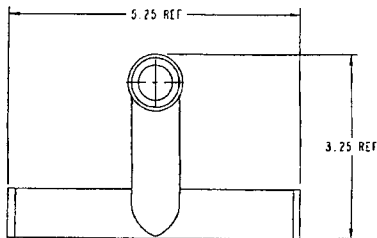
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

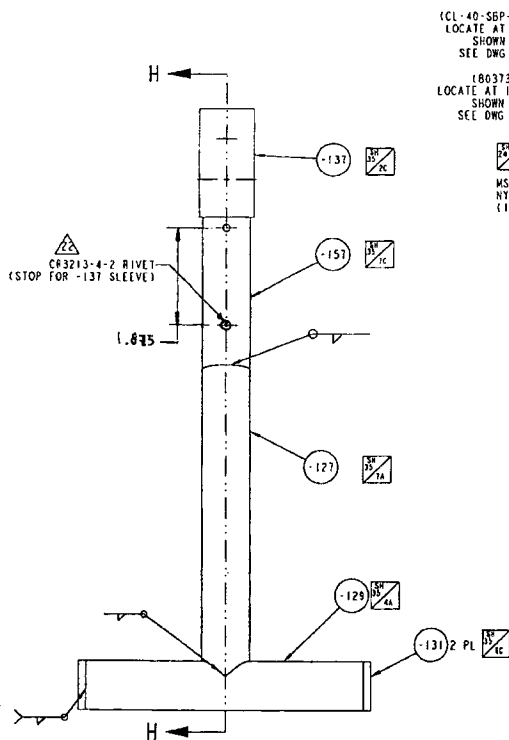
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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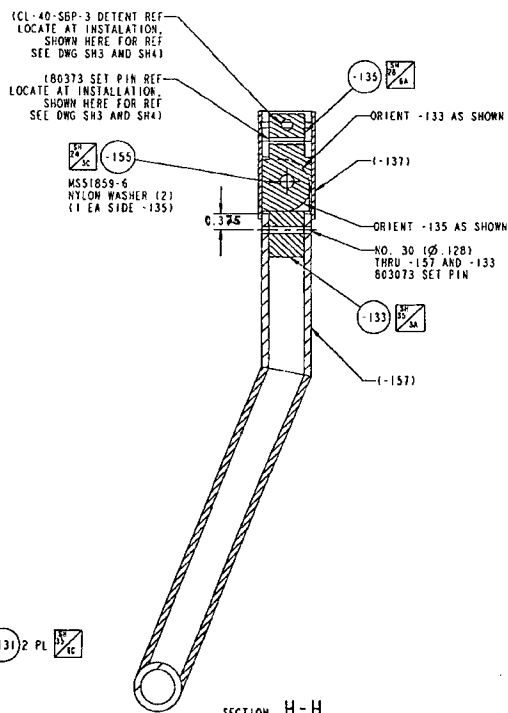
NOTE: Date & initial all entries



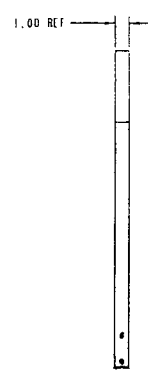
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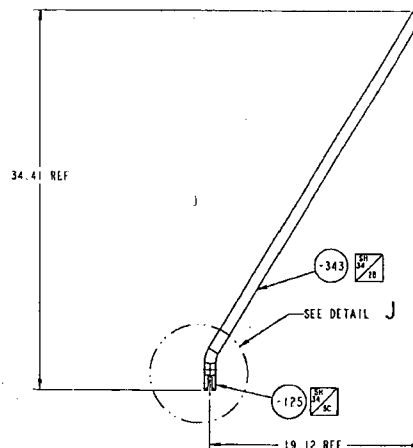
① -63 SHORT T-HANDLE ASSEMBLY
SCALE 1.000



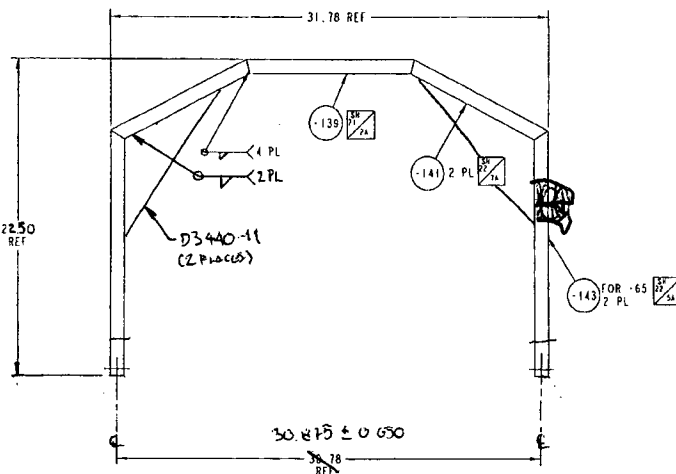
SECTION H-H



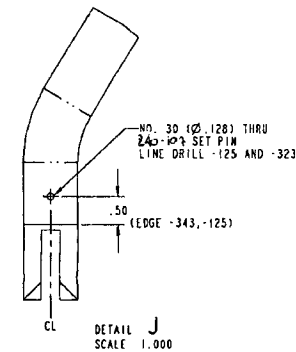
RELEASED
#06 of 20



① -37 TUBE ARM ASSEMBLY
SCALE 0.200



① -65 BASE ASSEMBLY (COMMERCIAL VERSION)
SCALE 0.250
① -47 BASE ASSEMBLY (SAME, EXCEPT AS SHOWN) (CANADIAN VERSION)



PREMIER AVIATION, INC.
2002 Aviation Parkway, Grand Prairie, Texas 75052
SIZE: 1/4" x 1/2" x 1/4" (3/16" x 1/2" x 1/4")
D: OSUV8 B67-43001
SCALE: 1/4" = 1" (1/4" = 1")
SHEET: 15 of 45

ORIGINAL

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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